

# Work Order ID 79028

**\*79028\***

Page 1

January-18-12 3:15:27 PM

Item ID: D3913-041 Accept **\*N9000040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Long Basket Base Assembly, 350  
 Start Date: 18/01/2012 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 01/02/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: Y.L.J Date: 12/01/18 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	A								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: 1115778 0.00  
 Large Fab

**\*100\***

Large Fab

Large Fab

## Memo

0.00

1- assemble ribs , weld as per dwg D3913 using DT9610A  
 \*\*\*inspect before welding mesh\*\*\*  
 2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913  
 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends  
 3- weld hinge (3) and Mounting brackets as per dwg D3913  
 \*\*\*take lid to locate hinge and bracket\*\*\*

12.02.05

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

**\*110\***

QC

Quality Control

## Memo

0.00

12.02.06

1X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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Item ID: D3913-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Long Basket Base Assembly, 350  
 Start Date: 18/01/2012 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 01/02/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									
125	Pressure Wash per QSI005 4.3	0.00							
<b>*125*</b>									
HandFinish	Memo	0.00							
Hand Finishing									

*1X4 M-L 12/02/07*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
-----	---	------	--	--	--	--	--	--	--

**\*130\***  
 Powdercoat  
 Powder Coating

**Memo** 0.00  
 1- Plug holes and mask only interior of hinge (3) prior to powder coat  
 1ST COAT: 3:45  
 START TIME: 4:00  
 OVEN TEMPERATURE: 0 F  
 FINISH TIME: 4:15  
 \*\*\*\*\*2nd coat if necessary\*\*\*\*\*  
 2ND COAT:  
 START TIME: \_\_\_\_\_  
 OVEN TEMPERATURE: \_\_\_\_\_  
 FINISH TIME: \_\_\_\_\_

*IXD M/L 12/02/07*

140	QC3- Inspect Part Finish	0.00							
-----	--------------------------	------	--	--	--	--	--	--	--

**\*140\***  
 QC  
 Quality Control

**Memo** 0.00

*1 BR 12-2-8*

*M11A480*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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 Required Date: 01/02/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150	Assemble as per dwg	0.00							
<b>*150*</b>									
HandFinish	Memo	0.00							
Hand Finishing	Pick Kit								

160	QC5- Inspect part completeness to step on W/O	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

170	Identify as per dwg & Stock Location: <del>D3913-041</del>	0.00							
<b>*170*</b>									
Packaging	Memo	0.00							
Packaging									

1 12-2-8

8/12/08

79028

1 12-2-8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*79028\***

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop **\*NS2\***

**Start Date:** 18/01/2012      **Start Qty:** 1.00

**\* 1 \***

**Cust Item ID:**

**Required Date:** 01/02/2012      **Req'd Qty:** 1.00

**\* 1 \***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

**Insp.  
Stamp**

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

## Memo

0.00

## Quality Control

M.L.J 12/02/08

MLJ 12/02/08

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

Work Order ID: 79028

\*79028\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC  
chg qty's DD 10.04.12 verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

✓ D2581  
\*D2581\*  
Mounting Bracket

Manufactured No

100 Each 73.0000

2 2

\*\*

*12.01.25*

Location

Loc Qty

Loc Code

WA005

73

69739

1

70766

2

77045

41

77523

29

*Qx*

✓ D3913-1  
\*D3913-1\*  
Rib

Manufactured No

100 Each 3.0000

1 1

\*\*

*12.01.25*

Location

Loc Qty

Loc Code

WA006

3

74827

3

*1x*

✓ D3913-15  
\*D3913-15\*  
Wide Handle Plate

Manufactured No

100 Each 6.0000

1 1

\*\*

*12.01.25*

Location

Loc Qty

Loc Code

WA005

6

74640

2

78321

4

*1x*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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\*79028\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-3 Manufactured No 100 Each 3.0000 1 1  
**\*D3913-3\***  
 Rib \*\* 12.01.25

Location	Loc Qty	Loc Code
WA006	3	
69160	1	
74904	2	

✓ D3913-7 Manufactured No 100 Each 4.0000 2 2  
**\*D3913-7\***  
 Rib \*\* 12.01.25

Location	Loc Qty	Loc Code
WA	4	
75835	4	

✓ D3913-9 Manufactured No 100 Each 3.0000 1 1  
**\*D3913-9\***  
 Hinge Rib \*\* 12.01.25

Location	Loc Qty	Loc Code
WA006	3	
70138	1	
74902	2	

✓ D3916-041 Manufactured No 100 Each 2.0000 2 2  
**\*D3916-041\***  
 Rib Assembly \*\* B78494 → 2x 12.01.25

Location	Loc Qty	Loc Code
WA006	2	
69161	2	

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 3

Work Order ID: 79028

\*79028\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

✓ D3916-5  
\*D3916-5\*  
Light Rib

Manufactured No

100 Each

2.0000

3

3

\*\*

*SY 12.01.25*  
*B78037 → 1x*

Location

Loc Qty

Loc Code

WA006

2

75300

2

2x

✓ D4016-1  
\*D4016-1\*  
Hinge Half, Base

Manufactured No

100 Each

19.0000

3

3

\*\*

*SY 12.01.25*

Location

Loc Qty

Loc Code

WA005

19

74140

1

1x

75281

18

2x

✓ D4017-7  
\*D4017-7\*  
Rib

Manufactured No

100 Each

1.0000

1

1

\*\*

*B74682 → 1x SY 12.01.26*

Location

Loc Qty

Loc Code

WA005

1

69730

1

✓ D4017-9  
\*D4017-9\*  
Rib

Manufactured No

100 Each

10.0000

2

2

\*\*

*SY 12.01.25*

Location

Loc Qty

Loc Code

WA006

10

70341

2

73531

4

76540

4

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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\*79028\*

Parent Item: D3913-041

\*D3913-041\*

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

D4020-11

Manufactured No

100 Each

18.0000

2

2

\*\*

✓ \*D4020-11\*

End Mesh, Basket

*SY* 12.02.05

Location

Loc Qty

Loc Code

WA

3

77143

3

WA035

15

69648

2

78693

13

2x

D4021-1

Manufactured No

100 Each

9.0000

3

3

\*\*

✓ \*D4021-1\*

Handle Plate

*SY* 12.01.25

Location

Loc Qty

Loc Code

WA005

9

74986

9

3x

✓ D4034-041

Manufactured No

100 Each

1.0000

1

1

\*\*

\*D4034-041\*

Aft Upper Rib Assembly

*SY* 12.01.25

Location

Loc Qty

Loc Code

WA

1

76543

1

1x

D4034-043

Manufactured No

100 Each

1.0000

1

1

\*\*

\*D4034-043\*

Fwd Upper Rib Assembly

*SY* 12.01.25

Location

Loc Qty

Loc Code

WA

1

76541

1

1x

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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

100

sf

518.8427

33

33

\*\*

*12-02-05*

✓ \*M304EX0.75-16F\*

Expanded Metal Flat SS

## Location

## Loc Qty

## Loc Code

WA

0.0001156

119180

0.0001156

WA035

518.8425593

117197

102.9036

117896

29.49258

118153

76.8473

118955

82.17

119180

53.6958107

119729

28.1132686

120153

145.62

AN3-10A

Purchased

No

150

Each

113.0000

6

33

6

\*\*

*12/2/17*

*SP*

\*AN3-10A\*

Bolt

## Location

## Loc Qty

## Loc Code

GA

95

119084

95

ST351

18

117795

4

119128

14

AN960JD8

NAS1149DN832

Purchased

No

150

Each

0.0000

2

2

\*\*

*12/2/17*

\*AN960JD8\*

Washer

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W/O:		WORK ORDER CHANGES					
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**\*D3913-041\***

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No

150 Each

526.0000 2

**\*D2931\***

Bumper

\*\*

Location

Loc Qty

Loc Code

ST504

526

46064

526

D4021-5 Manufactured No

150 Each

14.0000 2

**\*D4021-5\***

Blanking Plate

\*\*

Location

Loc Qty

Loc Code

GA

14

73478

14

MS20600-AD4W3 Purchased No

150 Each

1,017.000 2

**\*MS20600-AD4W3\***

Cherry Rivets

\*\*

Location

Loc Qty

Loc Code

ST321

884

111636

36

117505

107

117601

35

118626

706

WA018

133

107939

133

W/O:		WORK ORDER CHANGES					
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Parent Item Name: Long Basket Base Assembly, 350

\*79028\*

\*D3913-041\*

Start Date: 18/01/2012

Required Date: 01/02/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

5,685.000

6

6

\*MS21042L3\*

\*\*

Nut

Location

Loc Qty

Loc Code

ST300

5685

117441

16

117885

32

118451

5

118927

3

119017

5164

~~119075~~

465

NAS1149F0332P

Purchased

No

150

Each

268.0000

12

12

\*NAS1149F0332P\*

\*\*

WASHER

Location

Loc Qty

Loc Code

ST275

268

117735

37

119225

228

~~119317~~

3

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W/O:		WORK ORDER CHANGES					
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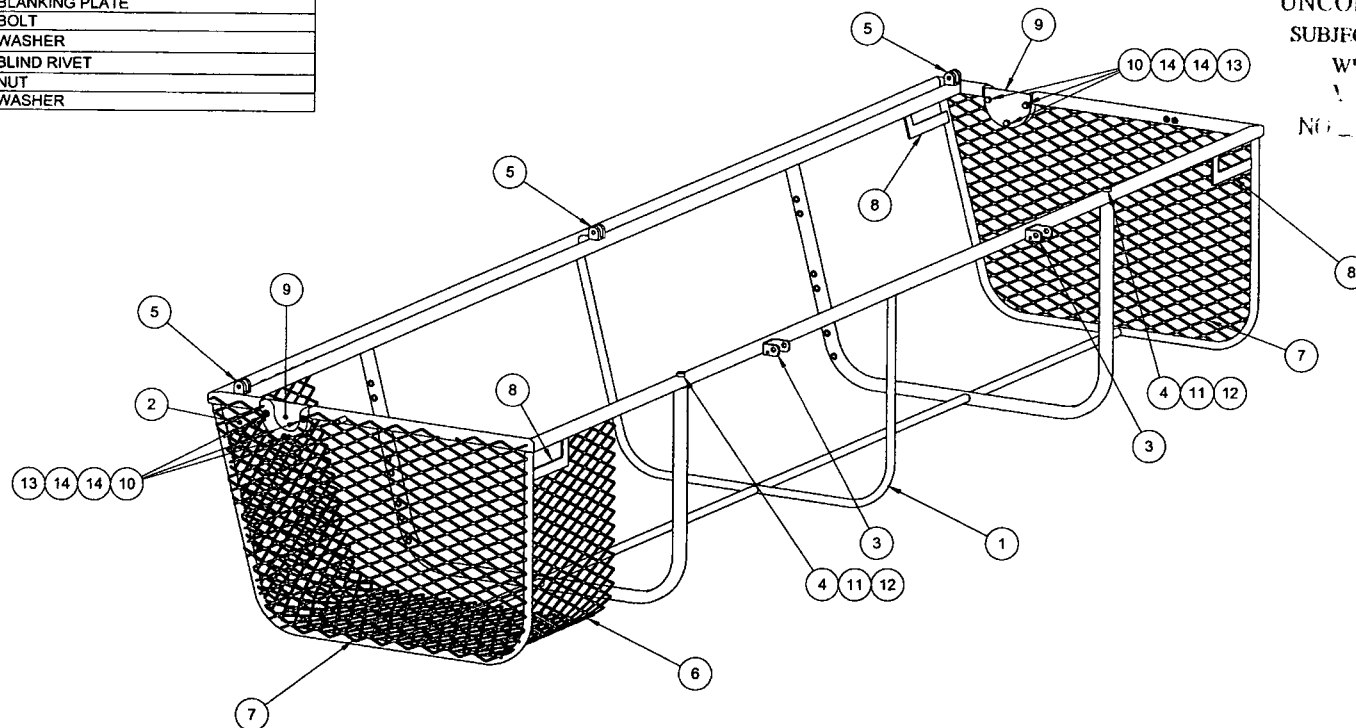
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



ITEM	QTY -041	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	1	D3913-101	TUBULAR ASSY (350 SHORT BASKET)
2	1	D3913-15	WIDE HANDLE PLATE
3	2	D2581	MOUNTING BRACKET
4	2	D2931	BUMPER
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	BLIND RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.3 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

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SUBJECT TO AMENDMENT

NO. 79028  
M.L.J  
12/01/18

**RELEASED**  
2010-03-22  
JPH

A NEW ISSUE		JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	JFH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.03.16		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D3913</b>	REV. A SHEET 1 OF 6
TITLE <b>LONG BASKET BASE ASSY (350) NTS</b>	
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

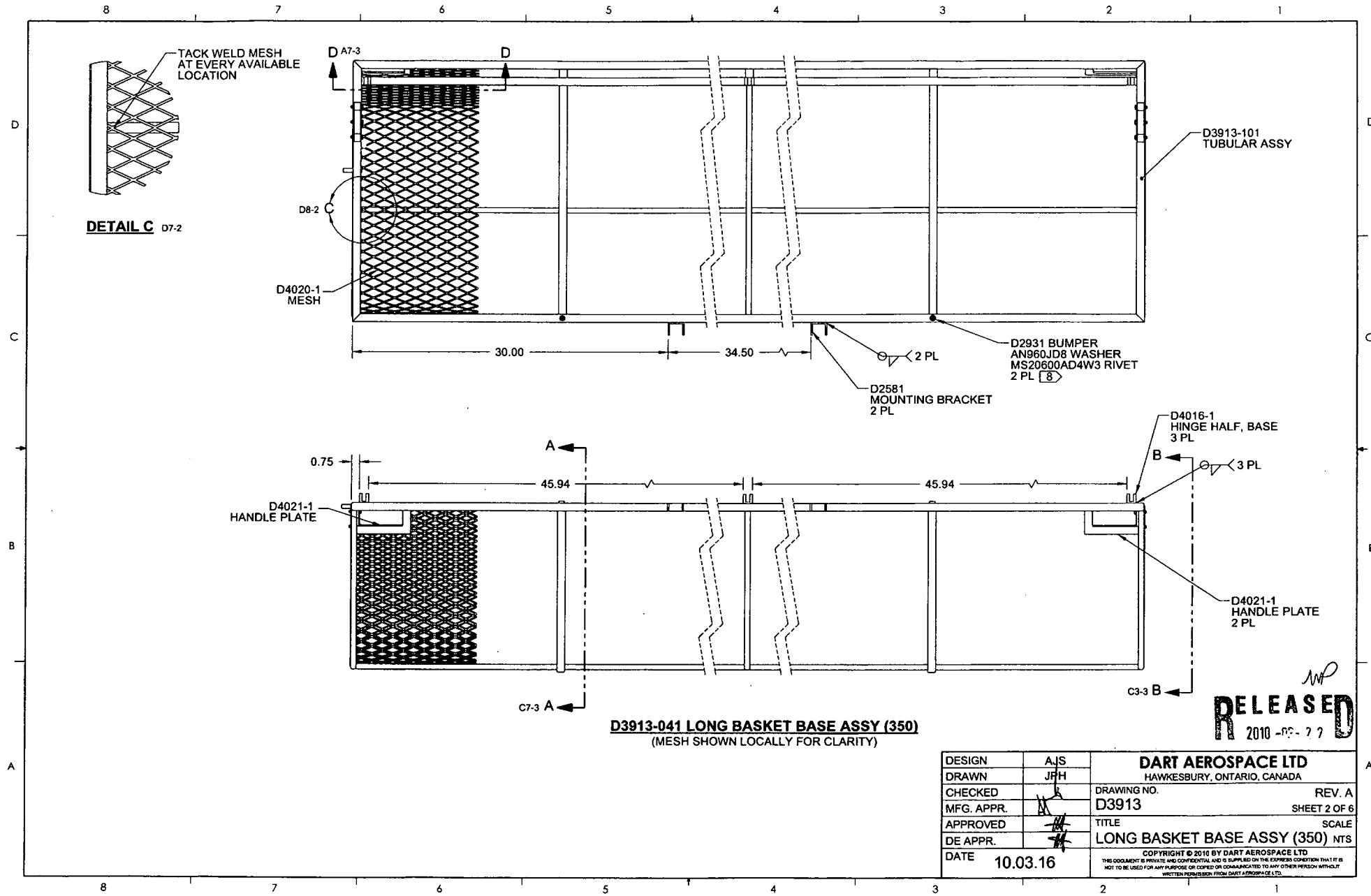
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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2010-07-27

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3913	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

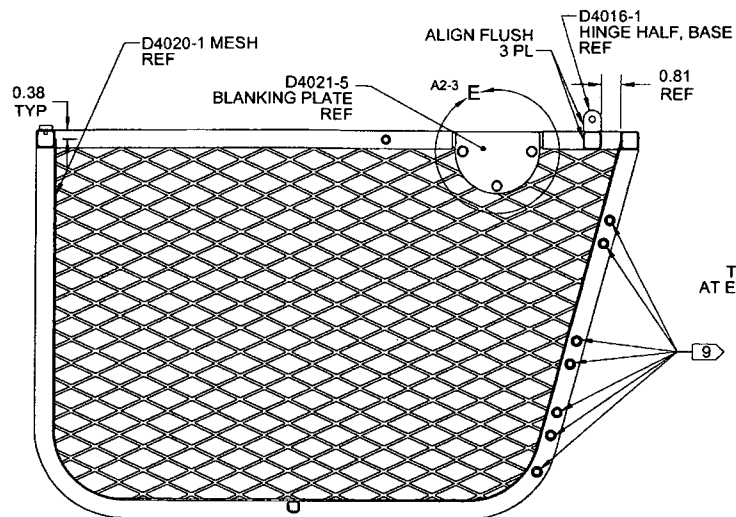
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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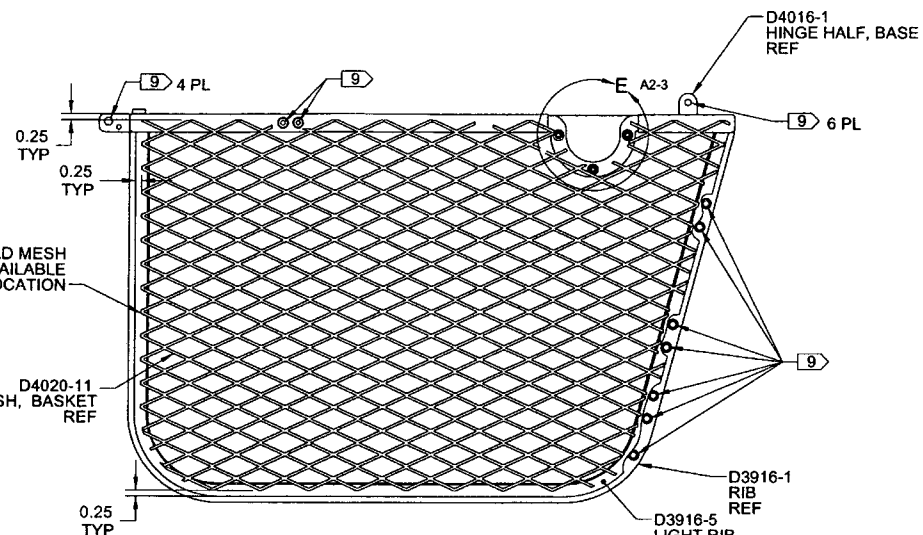
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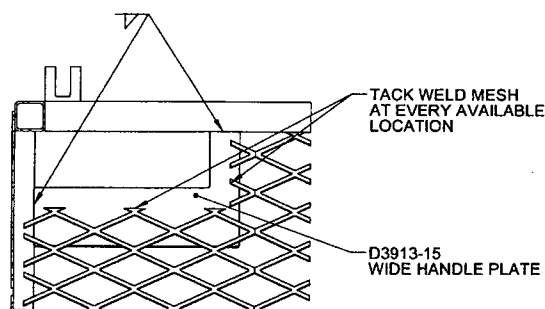
79028



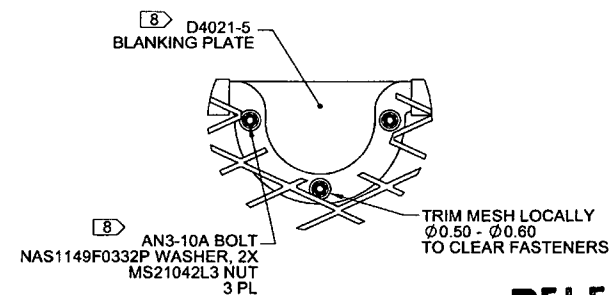
**SECTION A-A** A5-2



**VIEW B-B** A2-2







**SECTION D-D** D7-2  
TYPICAL FOR ALL  
HANDLE PLATES



**DETAIL D2-3** D6-3

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2010-03-22

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	1	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY

8 7 6 5 4 3 2 1

8 D3913-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 22.53 lbs  
8) TOLERANCE FOR XX.XX DIMENSIONS ±0.06 FOR D3913-101  
9) WELD PER DART QSI 004

DESIGN	A/S
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CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	10.03.16

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3913**

TITLE **LONG BASKET BASE ASSY (350) NTS**

REV. A  
SHEET 4 OF 4  
SCALE  
NTS

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

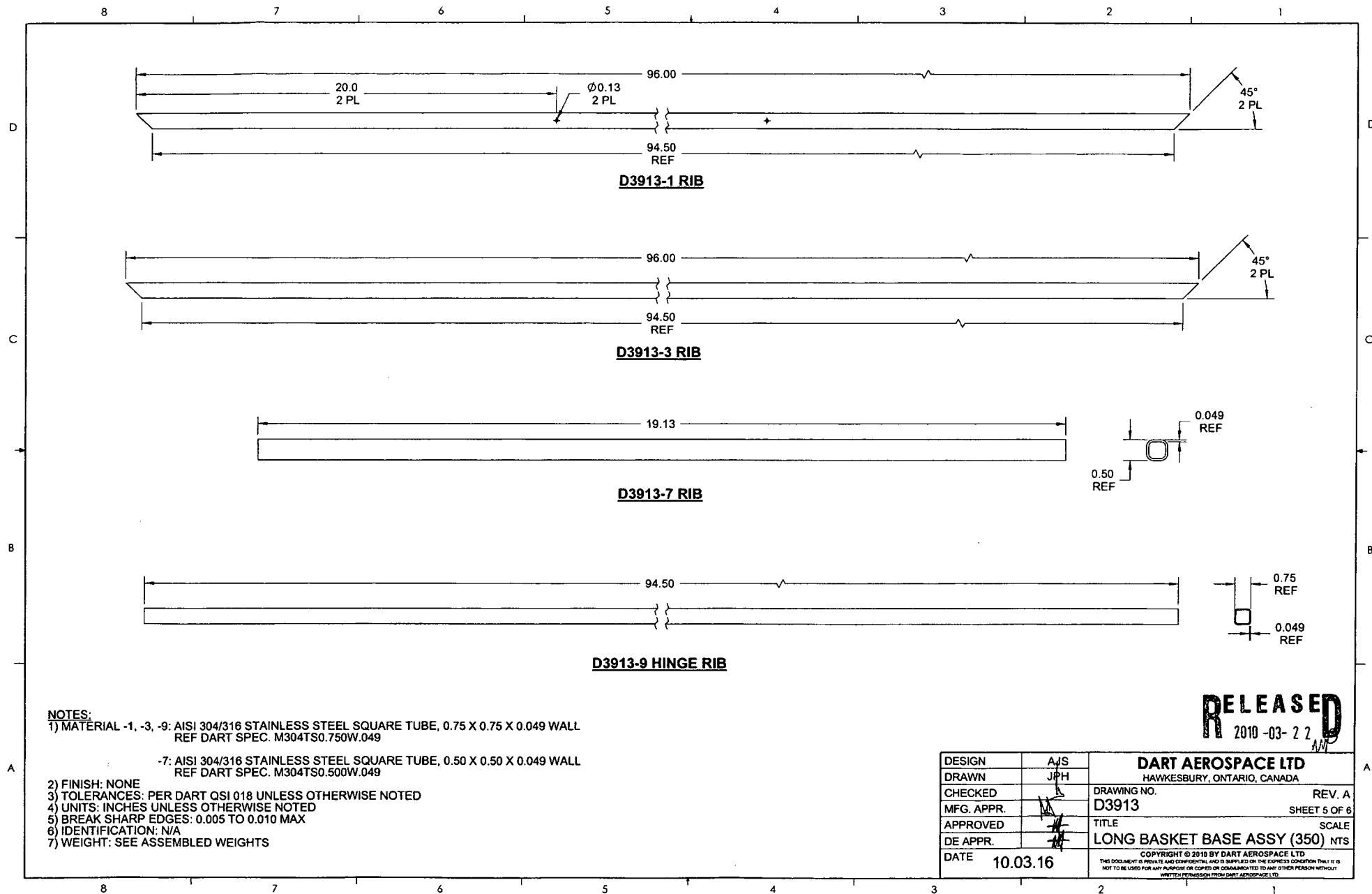
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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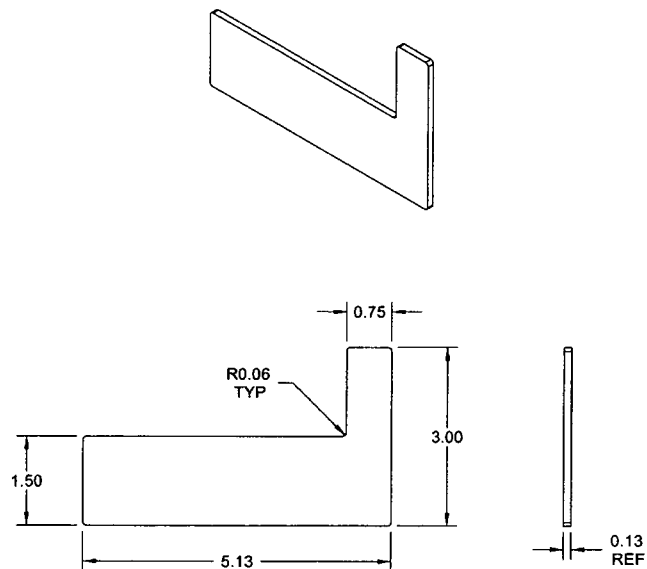
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

79028



**D3913-15 WIDE HANDLE PLATE**

**NOTES:**

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

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2010-03-22  
*WHP*

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
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MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

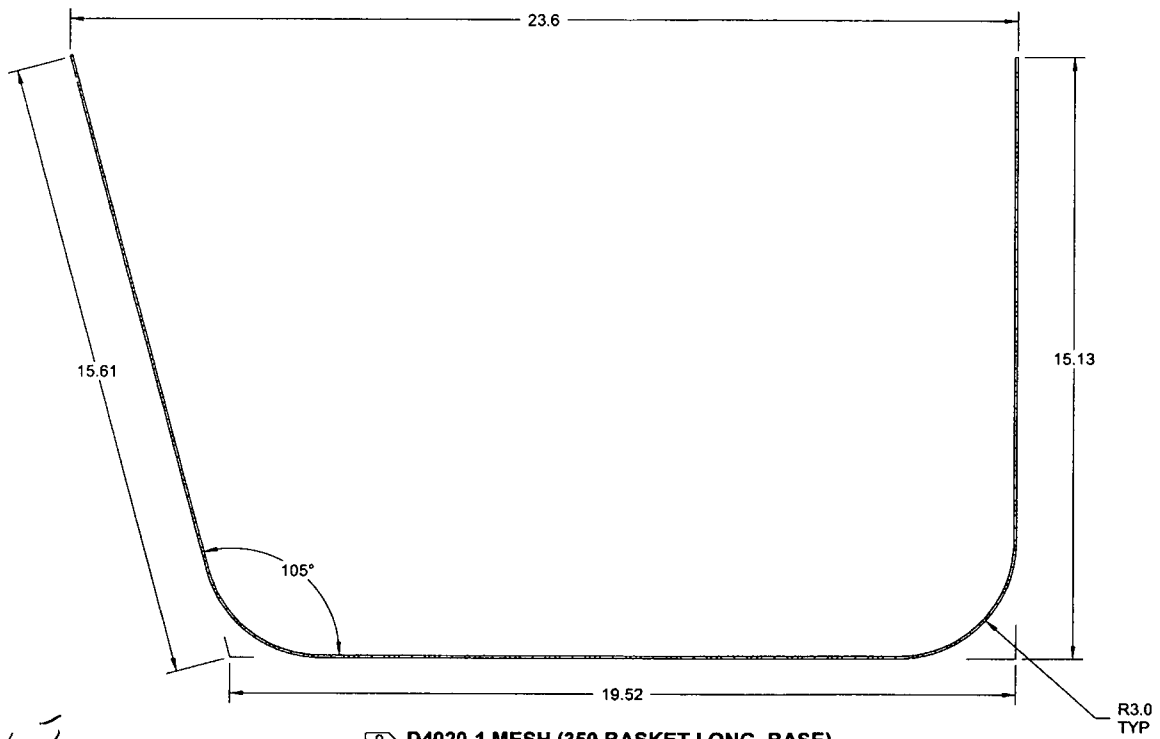
8 7 6 5 4 3 2 1

D

C

B

A



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SUBJECT TO CHANGE  
WITHOUT NOTICE  
WORK ORDER  
NO. 790-28 M.C.J.  
12/01/18

- 9) **D4020-1 MESH (350 BASKET LONG, BASE)**  
(SEE D4020-1F FOR LENGTH)
- 9) **D4020-3 (350 BASKET SHORT, BASE)**  
(SEE D4020-3F FOR LENGTH)

**RELEASED**  
2010-03-12

- NOTES:**
- 1) MATERIAL-1: MAKE FROM D4020-1F  
-3: MAKE FROM D4020-3F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: SEE D4020-1F & D4020-3F
  - 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
  - 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY

A		NEW ISSUE		JPH	10.03.04
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  DRAWING NO. <b>D4020</b> REV. A SHEET 1 OF 4  TITLE <b>350 BASKET MESH (BASE)</b> SCALE NTS  COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			
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DATE	10.03.04				

8 7 6 5 4 3 2 1

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

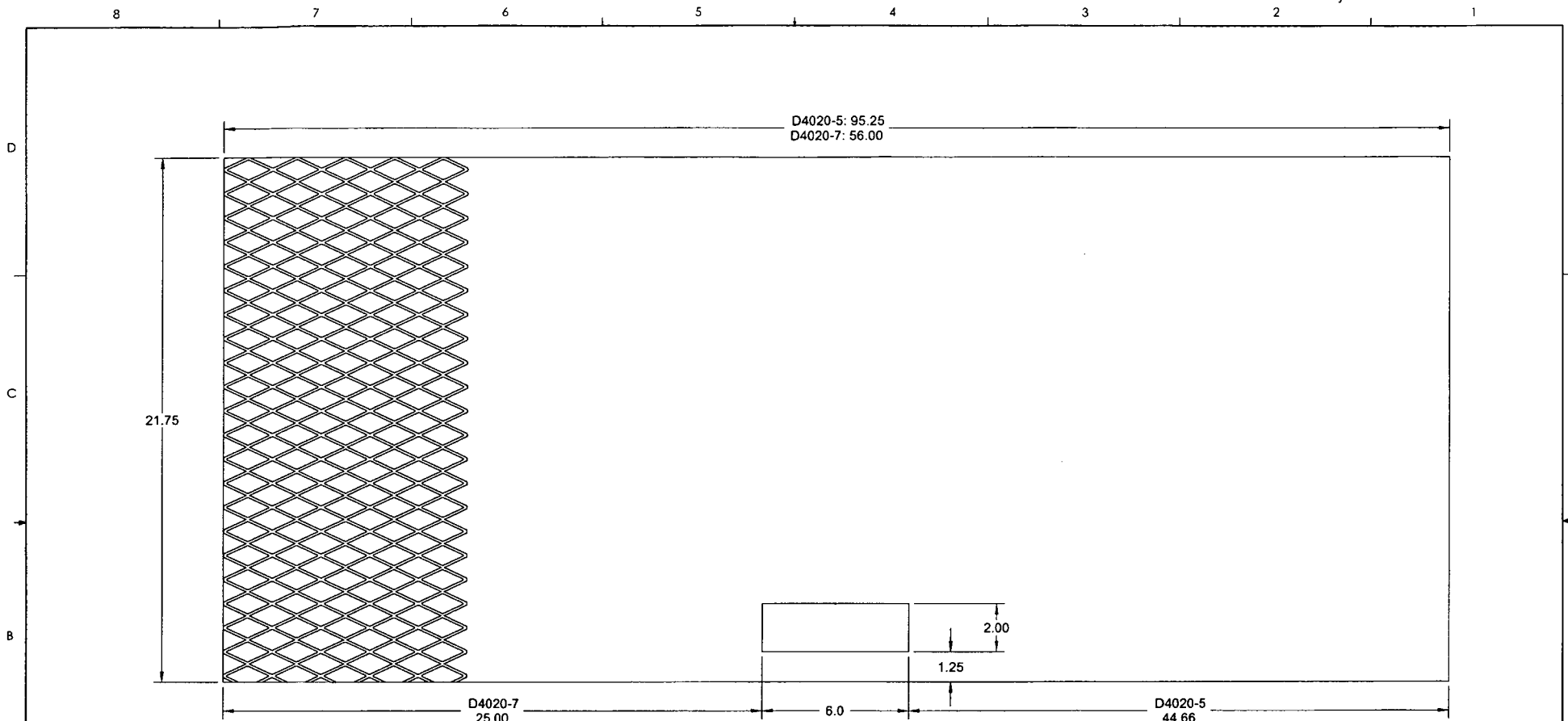
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

79020



- 9) **D4020-5 MESH (350 BASKET LONG, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)
- 9) **D4020-7 MESH (350 BASKET SHORT, LID)**  
(LOCAL SECTION MESH SHOWN FOR CLARITY)

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX  
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

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2010-03-12

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DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4020</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	TITLE <b>350 BASKET MESH (BASE)</b>	
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>	SCALE NTS	
DATE	10.03.04		

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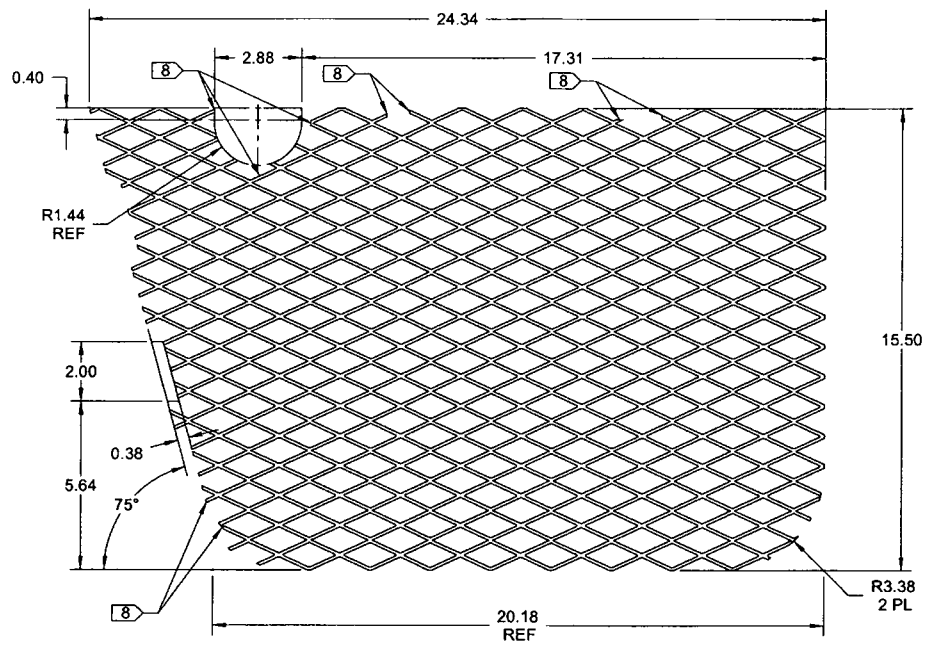
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



79028



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

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2010-03-12  
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DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JP	DRAWING NO. D4020	REV. A SHEET 3 OF 4
MFG. APPR.	JP	TITLE <b>350 BASKET MESH (BASE)</b>	
APPROVED	JP		
DE APPR.	JP	SCALE NTS	
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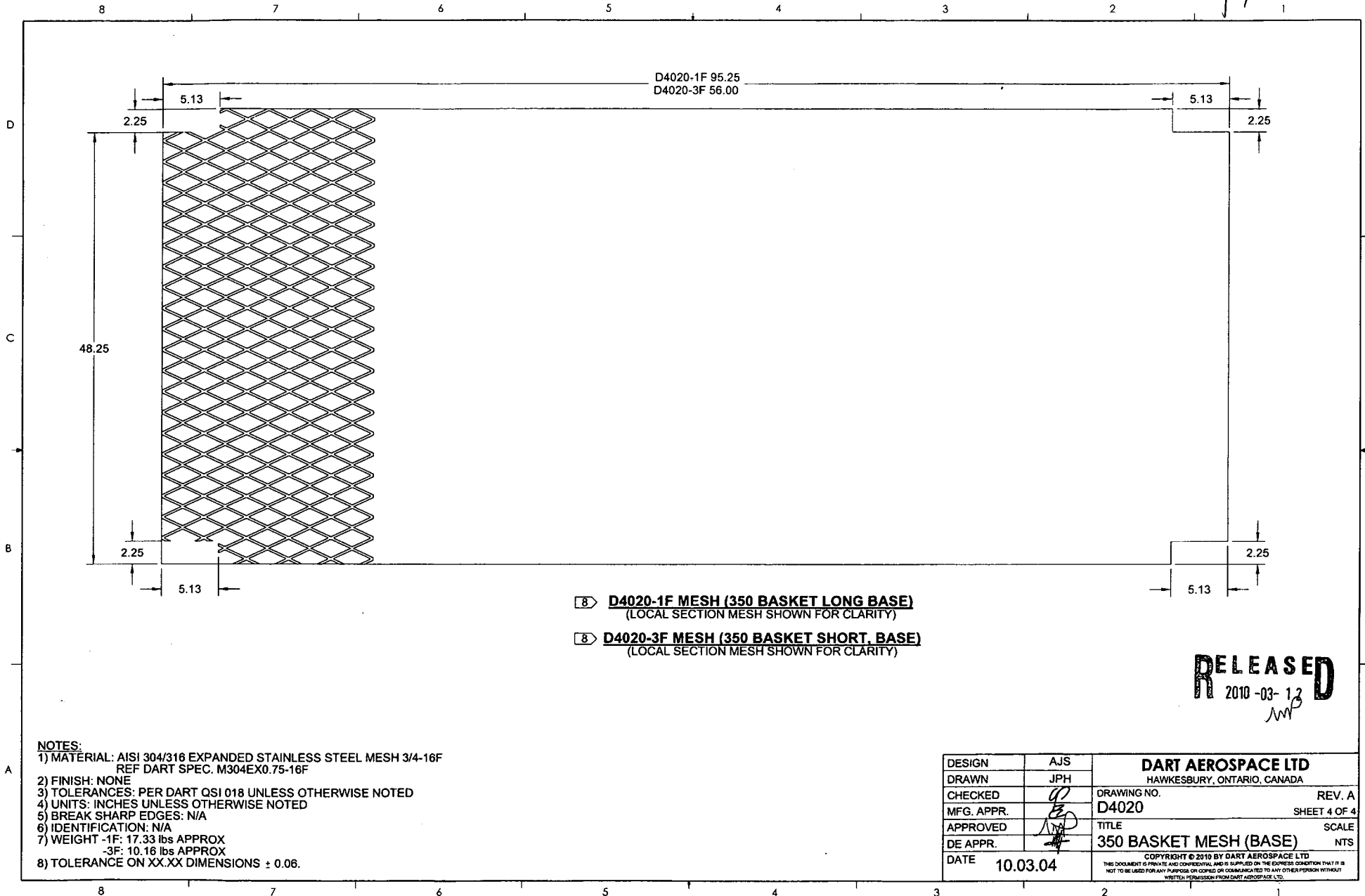
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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2010-03-13

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MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 4	
APPROVED	<i>[Signature]</i>	TITLE 350 BASKET MESH (BASE)	SCALE NTS
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DATE	10.03.04		

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**NOTE:** Date & initial all entries